



### **INSTRUCTIONS FOR THE D2130/ D2133/ D2134**

1. The cam bushing and the pinion bushing are final sized according to OEM specifications.
2. The breather tube must be installed so that 1.5 inches protrudes out of the Gear Cover. This may be done either with a press or a hammer with a soft face, to prevent damage the breather tube. Use necessary precautions to prevent marring the finish during this process.

01.30.02